#### **ROLLFORMING MAGAZINE 2021 BUYERS' GUIDE**

## **COMPANY DIRECTORY**

Your ultimate source for products and services in the roll-forming industry



#### 3GM Steel

1650 W. Hwy. 80 La Grange, KY 42503 606-676-2146 sales@3gmsteel.com www.3gmsteel.com



3GM Steel is a family-owned, American steel trading and coil distribution company. Since 1989, we've focused on providing the highest quality products available, at competitive prices, delivered with professional service. 3GM Steel warehouses and distributes bare, acrylic-coated, and pre-painted Galvalume to rollformers nationwide. We also leverage our relationships with tier-one mills across the globe to offer our partners custom-tailored steel solutions. The 3GM Steel team is comprised of seasoned steel industry veterans and professional support staff, and partners with customers to help drive their growth plans.



#### AceClamp® by PMC Industries, Inc.

87 Spring Ln. Plainville, CT 06062 860-351-0686 bmercier@pmcind.com



www.aceclamp.com
AceClamp® is a U.S.-based manufacturer of fastinstalling, precision-engineered snow retention,
and solar mounting solutions. Compatible with
almost any roof type, including metal, membrane,
slate, and asphalt, our patented, non-penetrating
"slide-pin" clamp design eliminates the need for
setscrews. This unique design protects the metal
roofing panel's finish from installation damage and
therefore preserves the warranty.

Our "snap-in" ice flags for our snow retention product line install in a snap and help prevent ice from sliding off the metal roof. If you're familiar with our popular Color Snap<sup>®</sup> snow rail system, you should see our new heavy-duty, commercial-grade snow retention system, Snow Titan™. It's our most robust and straightforward snap-together snow retention system.

For solar mounting needs, our latest innovation in solar racking is Solar  $Snap^{TM}$ . Solar Snap uses the already familiar and trusted Ace clamps, making assembly a breeze-just snap, slide, and secure.



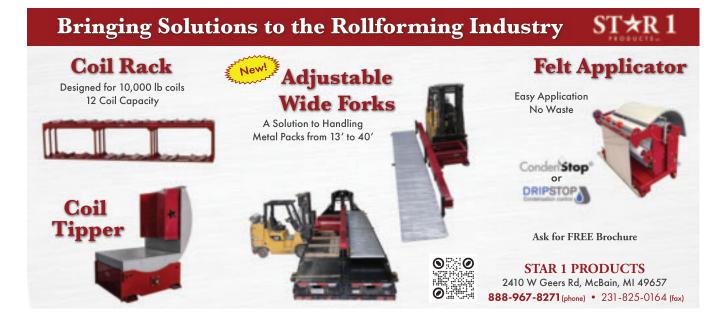
#### **Acu-Form**

10550 Township Rd. 262 Millersburg, 0H 44654 330-674-4003 330-674-4035 fax



acu-form@safecommail.com www.acuformequipment.com

Acu-Form Deluxe Perforator Double Pass roll former has profiled center dies to hold material and makes a nice, straight perforation. All the perforator dies are designed with D2 steel for longer wear life, as well as the ability to sharpen if the need arises. The dual entry guides can be adjusted to run flat strips for trim pieces. This machine can be powered by electric, hydraulic, or mechanical means.





#### Advanced Architectural Sheet Metal & Supply, Inc

131 W. 2nd St. Shelby, MI 49455 231-861-0050 info@advarchsm.com www.advarchsm.com



ADVANCED is a family-owned business that continues to be the better solution for commercial roofing and metal building contractors. The dedication and commitment to produce the best products and customer service are top priority. Gutters, downspouts, elbows, offsets, and accessories along with architectural brake metal are only some of the products available.



#### A.J. Manufacturing Inc.

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Located in Bloomer, Wisconsin, A.J. Manufacturing has created an environment of continuous improvement for employees and managers alike. Each day our performance goals of On-Time Delivery, Quality Goods, and Innovative Design are first and foremost in meeting our customers' needs. A customer-driven, niche marketer of innovative insulated door products, A.J. Manufacturing was formed with a goal of making the company a premier specialty insulated door manufacturer. Products include HVAC doors and wall panels, commercial entry doors, and vinyl windows.

### AkzoNobel

#### AkzoNobel, Inc.

1313 Windsor Ave. Columbus, 0H 43211 614-294-3361 coilcoatings@akzonobel.com coilcoatings.akzonobel.com/us



AkzoNobel's complete range of coil and extrusion solutions for the industry includes building and construction, residential, agricultural, and commercial applications. We focus on providing the best products possible, backed by rigorous testing and quality programs, delivered with unmatched customer service. Our coil coating product lines are composed of 70% PVDF and SMP options to suit the varied needs of the industry. 70% PVDF products include TRINAR® A-CLAD for the aluminum composite panel market and TRINAR® TC for the building and

construction segment. CERAM-A-STAR®1050, the benchmark of SMP paint systems, demonstrates leading product performance, and CERAM-A-STAR® 1050 Select combines the same leading SMP performance with a standard color palette program that removes complexity by making targeted colors easy. Our TRINAR® family of extrusion coatings also offers different aesthetic options, making them ideal for monumental projects as well as any residential or low-rise projects.



#### Albatross, LLC/Shrikes

Jonesville, VA 24263

888-989-9892

info@albatross.supply www.albatross.supply



Shrikes™ are designed to replace wood blocks between bundles of roofing metal, enabling you to deliver your roofing damage-free. Shrike™ A and Shrike™ R are designed to fit over the panel rib profile. This transfers the weight to the flats of the panel rather than to the tops of the ribs. The sturdy, reinforced design made from polyethylene eliminates scratches and rub-through marks, which can occur even on wrapped bundles. The profile cutout on each end of the Shrike™ is designed with a convex to hold the tie-down straps securely in place. UV inhibitors ensure your investment will work hard and last long.



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Ameripak Inc. manufactures and sells a wide variety of wrapping machines and packaging equipment. Whether you are operating a high-speed roll former or bending trim on a brake, Ameripak manufactures a wrapper for your specific needs. Our equipment is made in the U.S. with the highest quality, non-proprietary components and materials. We have spent more than two decades perfecting our metal wrapping systems. With our 40 years' experience in packaging machinery manufacturing and combined knowledge of stretch films, we know our systems are better designed and better performing than any other on the market today. Call us today to discuss your equipment or consumable needs.



#### **AMS Controls**

12180 Prichard Farm Rd. Maryland Heights, MO 63043 314-344-3144 314-344-9996 fax



www.amscontrols.com

Our extensive line of products includes a suite of production management software and a family of control solutions specifically tailored for a wide variety of machine applications. These control solutions improve accuracy, quality, efficiency, and most importantly, they gather information about what's really happening at each machine. Our engineers have the expertise, intelligence, and technology to evaluate all facets of your operation and to provide proven control systems and software to enhance the productivity and profitability of your manufacturing organization. AMS Controls' customers include some of the largest metal processing operations, including those producing metal buildings, metal roofing, light-gauge framing, fenestration, custom roll-formed parts, HVAC ductwork, and more.



#### AppliCad USA, Inc.

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www.applicad.com

AppliCad software is the world's bestselling software for metal roof estimating. Model the roof in 3D because it provides verifiable accuracy of your estimates.



#### **ASC Machine Tools, Inc.**

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ASC Machine Tools, Inc. designs and manufactures premium quality coil handling and roll-forming machinery in Spokane, Washington. We are proud to offer the following equipment: panel lines, pre- and post-cut, 150 to 400 fpm; trim roll former, single- and multi-trim, hand- and coil-fed; slitting lines with up to nine sets of knives; channel roll-forming lines with feed-to-stop or flying cut-off; purlin roll-forming lines, manual or fully automated changeovers; garage door roll former; roll-up door lines, complete setup including panel, track, bottom bar, seaming, and roll-up station; decking line for roof and floor decking, up to 300 fpm; single and double arm uncoiler with coil car; upender, rotating and nonrotating; stand-alone shears; double hemmer, and more!



#### Atlas Bolt and Screw, LLC

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Atlas Bolt and Screw, the industry leader, has the widest selection of metal wood fasteners, closures, venting, sealing, flashing, and exterior building performance solutions. Headquartered in Ashland, Ohio, with manufacturing and distribution located in Ohio, Texas, Oregon, and North Carolina. "We make the complex simple and the difficult easy."

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than collated screws. This performance could only
be achieved by the combination of the pneumatic
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ROOFLOC® fasteners. Decreases time installing
screws. Eliminates the need to pre-drill, eliminating metal shavings and pigtails. Creates a better
watertight seal than traditional screws.



#### **Beck Automation**

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Connex is a multiuser Enterprise Solution to link your office to the plant floor. Features include job scheduling, coil tracking, customizable reports, ability to import/export to your existing ERP or design software, and much more. While our controls come standard on many popular brands of roll-forming equipment, we also provide a wide range of turnkey retrofit options for your controls needs. Our products are specifically designed for roll formers, cut-to-length lines, tube mills, portable roll formers, and trim shop folders. Beck Automation's engineers and technicians can offer a full service package with engineering, installation, and electrical drawings. Brands: SII<sup>TM</sup>, Intelli-Fold<sup>TM</sup>, Cobalt<sup>TM</sup>, Connex<sup>TM</sup>, SmartComm<sup>TM</sup>, and QB-Elite.







#### **Beckers Specialty Corp.**

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info-beckerspecialty@beckers-group.com www.beckers-group.com

As a leading worldwide supplier of coil coatings, the Beckers Group has an international organization that ensures global coordination and consistent product standards. Known for setting industry standards for high performance, Beckers products are in use all over the world. Sustainability, design, and innovation are an integral part of its long history spanning 150 years.



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Sheet metal and tubing storage—Big Steel Rack is the most innovative solution to organizing and storing your sheet metal and tubing efficiently and safely. We have tube and sheet metal storage that will increase your floor space, create superior organization, and improve safety. Made in the U.S.



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www.bradburygroup.com We offer a variety of roll formers designed for fast tooling and section changes including panel, purlin, trim, and steel framing, and portable roll formers, roll forming tools and dies, advanced hydraulic levelers with e-Drive™ technology, cut-to-length lines, high-speed presses and shears, hydraulic punch and cutoff systems, insulated panel and mineral wool systems, embossing and calendering equipment, metal tile roofing systems, and automation controls. Bradbury's roster of trim shop equipment includes Hydraulic Long Folders, Panther Cub II™ Slitter/Shears, uncoilers and recoilers, stand-alone sheet slitters, coil tippers, gutter machines, and hemmers. Brands: B.O.S.S.<sup>TM</sup> Shear, QTR<sup>TM</sup> Purlin Roll Former, Viper<sup>®</sup>, DW Viper<sup>®</sup>, Rafted<sup>®</sup> Roll Former, Double High<sup>®</sup> Roll Former, Bradbury Long Folders, and Panther Cub II™ Slitter/Shears.

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- Polycarbonate is an excellent alternative to fiberglass panels.
   They are easy to install with DMI approved fasteners & sealants.
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Capital Forest Products has over 30 years experience in logistics and distribution of quality softwood lumber and seasonal products. Our ability to forecast and adapt to industry market trends has made it possible for us to provide our customers with timely shipments and competitive freight rates. In addition to daily in-house trucking, we have spent the greater part of three decades establishing relationships with reliable transportation companies nationwide.

### SPHERE CEL

LAMINATE BULKER

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Carbon-Core's CondensBlock is a top-quality moisture-absorbent material used to address the accumulation of condensation inside non-insulated structures. When applied correctly to the underside of a metal roof, the material will soak up and disperse condensation throughout the material until it can air out. This keeps the interior dry and moisture-free, stopping drips of condensation. Additionally, CondensBlock is 100% mold and mildew resistant, helps prevent corrosion of the roof, and can be used in a variety of applications.



#### CIDAN Machinery, Inc.

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infocidan@cidanmachinery.com www.cidanmachinery.com

CIDAN offers high-performance sheet metal machinery. As a global supplier of cutting-edge sheet metal machinery, CIDAN Machinery believes in building authentic partnerships and providing comprehensive customer service. Through top-of-the-line sheet metal tools, innovative software solutions, and expert service, CIDAN has been driving success for customers for more than 110 years.

## Rollforming Show 3

#### **Construction Rollforming Show**

715-252-6360 (Gary) gary@shieldwallmedia.com www.rollformingmagazine.com The Construction Rollforming Show is sponsored by Shield Wall



Media, publisher of *Rollforming Magazine*. It is the only show exclusively devoted to the construction roll-forming industry. The show offers the latest in machines and best practices for the professional. For booth space, contact show director Gary Reichert. Check the website for updates on the Fall 2022 show.



#### Direct Metals, Inc.

1719 Baseline Ct. Fort Myers, FL 33905 855-800-8878



info@directmetalsinc.com www.directmetalsinc.com

Founded by a team of experienced metal and fastener professionals in 1972, Direct Metals, Inc. has become one of the leading fastener and accessory master distributors in the U.S. We have over 1,300 distributors across the U.S., serviced through warehousing locations strategically placed to offer fast service and low shipping cost. Our mix of fasteners and accessories are comprised of tested materials that have proven themselves over time to stand up to harsh climates and return excellent value for your money. They are easy to install and extend the life of your building, roof, or structure.



#### Dr!pStop/Filc USA

Dayton, OH 937-660-6646 937-999-3927 fax info@dripstop.com www.dripstop.com



DR!PSTOP serves as an added layer of protection for the metal in corrosive environments, while also improving inside and outside acoustic properties. Both impact and echo noises are reduced significantly. For homeowners, STEEL SHIELD is designed to protect metal panels installed directly on shingles against the abrasion caused by the expansion and contraction due to temperature changes. Both DR!PSTOP and STEEL SHIELD are factory applied

during the panel production process and show up on the job site already installed on the panels.



#### **Drexel Metals**

Louisville, KY 40213 888-321-9630 marketing@drexmet.com www.drexmet.com



Since 1985, Drexel Metals has provided a full range of superior-quality engineered metal roofing systems, equipment, and custom fabrication services for commercial, governmental, industrial, historical, and architectural customers worldwide. Headquartered in Louisville, Kentucky, the company operates several sales, fabrication, and distribution locations in addition to its extended family of Regional Manufacturers (ARM) network of Authorized Fabricators.

## DYNAMIC FASTENER

#### **Dynamic Fastener**

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kenwebb@dynamicfastener.com www.dynamicfastener.com

Dynamic Fastener offers same-day shipping of screws, anchors, flashings, safety equipment, hand tools, power tools, and Dyna-Guard<sup>®</sup> Snow Retention System. Available in-house painting of screws and rivets, with one- or two-day lead time. The company's free 140-page, full color tool and fastener hand guide provides engineering data and details product offering.



#### **Eagle Business Systems**

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ngingrich@eaglebusinesssoftware.com www.eaglebusinesssoftware.com

Eagle Business Software is a small business ERP solution that specializes in integrating the sales, inventory, production, billing, and accounting processes for growing metal supply and roll-forming shops into one streamlined business management solution. Key features include the ability to provide your customer with an online portal, quote and sell metal by the linear foot and inch, sell building packages and kits, integrate with production equipment,

and much more! These processes are directly tied into the Eagle Business Software to give you one central solution from which to manage your growing business.



#### **East Coast Fasteners**

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East Coast Fasteners is committed to providing the highest quality products and service to the post-frame and commercial construction industries. The company offers a variety of fasteners to deliver the best product for each specific project. East Coast Fasteners produces durable, long-lasting fasteners for all combinations of building materials and is dedicated to producing long-life and fastest drilling products with the highest quality. For assistance in finding the best fasteners for your task, contact a Plyco/East Coast Fasteners building components professional today.



#### Flack Global Metals

425 West Lakeside Ave. Suite 200 Cleveland, OH 44113 216-456-0700 questions@flackglobalmetals.com

www.flackglobalmetals.com



Flack Global Metals (FGM) designs and fulfills custom supply chains for OEMs using flat rolled steel, aluminum, and stainless. FGM was established to fill a void in the steel industry. It provides customers with a geographically agnostic steel distribution process and offers industry-leading risk management services to OEMs. FGM is headquartered in Scottsdale, Arizona, and maintains offices in Cleveland, Chicago, and Atlanta.



#### **Garage, Shed & Carport Builder Show**

715-252-6360 (Gary) gary@shieldwallmedia.com www.garageshedcarportbuilder.com The first Garage, Shed & Carport Builder Show takes place November 4



and 5 at the Century Center in South Bend, Indiana. This new show is all about small buildings and additions. Whether an add-on or a freestanding building, small buildings face unique design challenges. Conveniently, the show will be held just 10 minutes from the South Bend International Airport. Complimentary shuttle service is available and is connected to the Century Center.



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www.goldenrulefastenersinc.com Wholesale distributor of roofing screws, pipe flashings, butyl tape, closure strips, ridge vent material, and much more.



#### **Graber Post Buildings**

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Since 1973, Graber Post Buildings has been a building material supplier trusted by the state of Indiana and providing post-frame supplies throughout the East Coast and Midwest. We pride ourselves on being a one-stop shop for post-frame materials and construction. Our post-frame builders can walk with you through every step of the pole building process—from the design, to preparing the site foundation, supplying the materials, and installation. If you are interested in getting quality materials for any post-frame construction, visit or call our building supply store today!



#### **Heartland Sales & Machine LLC**

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Heartland Sales & Machine LLC has been manufacturing equipment in Rochester, Indiana, for the roll-forming industry since 2003. We specialize in panel wrappers, trim wrappers, and coil handling equipment. Heartland also custom builds conveyors and lift tables for wrapping machines. We build coil tippers with capacities ranging from 12,000 to 30,000 pounds. Our machines are built to last; our first wrapping machine, built in 2003, is still in use today. We're one of the largest panel wrapper manufacturers—if not the largest—in the U.S. Let us know what we can do for you.



#### Hershey's Metal Meister, LLC

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Welcome to Hershey's Metal Meister. We are a small family-owned and operated business specializing in building the fastest, most accurate folding machines that we can for the North American market. We believe in treating our customers as the Bible teaches and have been blessed by the response of our loyal customers. Discover the advantages of the Variobend USA folding machine for yourself! Invented and built by people like you who thought there has to be a better way. Variobend USA machines are assembled in Illinois with American and European parts and engineering, and are backed by service technicians who actually build the machines from the ground up, right here in Illinois! Need parts? No need to look beyond the massive parts inventory at Hershey's the Metal



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#### **Hixwood Metal**

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Hixwood Metal is the premier source for all your
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that are at the top of the spectrum. We are currently
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#### Lakeside Construction Fasteners, Inc.

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www.lakeside-fasteners.com



Lakeside Construction Fasteners is a U.S.-owned and operated, full service, international fastener supplier and manufacturing company offering a vast array of construction screws, pipe flashing, and foam alternative solutions. From Total Supply Chain Management to Total Project Management, coupled with U.S.-based warehousing and sourcing of product from the Pacific Rim—Lakeside will provide a custom construction screw or pipe flashing solution for your organization.



#### **Lantor CondenStop**

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Lantor CondenStop® was the first anti-condensation solution worldwide and it immediately was a great success. Over the years, we've kept listening and developing and now we're happy to introduce the renewed and improved Lantor CondenStop Advanced®! Looking for a condensation solution that truly absorbs all moisture, in every environment, in any corner of your roof, regardless of the angle? Thanks to our unique Microsphere technology, you're guaranteed no draining and no dripping. Absorbs 20-60% more moisture than competitors; extends your roof's life span up to five years by fighting corrosion; 100% impervious to mold growth; fully certified worldwide; over 20 years' experience with condensation protection.



#### **Levi's Building Components**

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Check out our extensive line of fasteners, including Fastgrip, Metalgrip, ProCap, and ProZ, and our variety of snow retention guards in our Snow Defender line of snow guards, available in 40-plus color offerings. Our Snow Defenders are the best performing snow guards in the industry and the best value! New in our fastener and accessory product lineup: Mini Driller Fastgrip Metal to Wood Screws, Extreme Foam, LoGrip Low Profile Screws, 7500 DECO and 85RF Standing Seam Snow Defenders. Fastvent Plus R Panel profile vented closures, and Lifetime Roloshield Underlayment. Levi's can help you complete your building project on time with quality, long-lasting components. Find roofing underlayment, venting, sealing, and more in our accessory offerings, including our exclusive FastVent Plus, FloVent, and Roloshield lines.

## LIBERTY STEEL \$\frac{1}{2}

#### Liberty Steel Products, Inc.

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www.libertysteelproducts.com
Liberty Steel Products, Inc. (LSP), established in 1965, is a leader in the processing and distribution of carbon flat-rolled steel products, including hot-rolled, cold-rolled, coated, and prepainted steels. LSP, headquartered in North Jackson, Ohio, includes Liberty Steel Products, Liberty Steel Building Products, Welded Tubes, and Mississippi Steel Processing. To put our team of experienced, innovative professionals to work for your company, please contact our corporate headquarters at the



#### Logan Stampings

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number above.



574-722-5543 fax www.loganstampings.com

For over 50 years, Logan Stampings has been providing the highest quality metal building components, clips, parts, and assemblies worldwide. With an impressive 170,000-plus square feet of state-of-the-art equipped facilities, we supply metal building components to everyone from the large metal building manufacturers to the independent, on-site roll formers. Logan Stampings manufactures roof clips and accessories for BPD, which offers a full line of clips for standing-seam (roll-formed) panels, including those produced by

New Tech Machinery, Englert, Knudson, Quadro

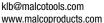
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forming machines.

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Malco is in the business of designing and

manufacturing innovative, work-saving trade tools that set the standard for efficiency, lasting quality, and safety on the job. This strategy, and the employee owners that make it happen, is at the heart of our success.



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We make the best roofing ventilation and accessories for metal roofs—period. With the most tested and certified products on the market, you can trust our solutions to perform in even the harshest conditions, protecting your roof and everything underneath. Only Marco offers the Weather-Tite System, a comprehensive line of metal roofing solutions that offers easy installation, remarkable building ventilation, lower utility costs, extreme durability, and outstanding warranties. If It's Not Proven, It's Not Marco.





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QUADRO—The number-one bestselling portable
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Plus is the only machine of its kind with instant changeover from one profile to another by simply rotating tooling cassettes. It makes more profiles (soffit, nail strip, snap seam, mechanical lock) than any other product, with compressed changeover times of 30 seconds to 10 minutes.



#### **Metal Rollforming Systems**

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Metal Rollforming Systems (MRS) designs, manufactures, and sells innovative roll-forming equipment. Established in 1993, MRS continues to develop business through their dedication to the innovation of equipment and reliability to their customers. MRS understands quality is important. By choosing MRS, you will be working with a com-

pany that knows quality and reinforces it in their equipment. We do it all! Development, manufacturing, and assembly—all in-house. This allows us to price our equipment very competitively, making it affordable for our customers. Our product line includes roll formers, slitters, shears, recoilers, trim roll formers, upenders, ridge cap press, back cut shears, uncoilers, coil reels, and coil carts.



#### **Midwest Enterprises**

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Midwest Enterprises offers the hardest working guards in the business, with an innovative design for every type of gutter and debris load. Midwest Enterprises manufactures a wide variety of painted, brushed aluminum, powder coated, and copper gutter guard protection products and sells them nationally through a wide network of distributors. E-Z Gutter Guard Protection products are engineered for higher performance under heavy rain and wind, with special channels and bends engineered in to add strength, help water drop through faster, and help keep the guards tightly in place.



#### Mill Steel Company

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www.millsteel.com/building-products Founded in 1959 by Harry Samrick, Mill Steel Co. is one of North America's premier flat-rolled steel suppliers. Headquartered in Grand Rapids, Michigan, Mill Steel operates five service center locations across the nation. Mill Steel excels at serving some of the world's most demanding industries through its dedication to superior quality, delivery. and performance. The company continues to grow by consistently operating with integrity, putting its customers and associates first. Mill Steel proudly supplies Sherwin-Williams, AkzoNobel, and PPG paint systems, as well as any customer-specific coatings. With excellent customer service and same-day or next-day turnaround time, Mill Steel is your one-stop shop!



#### **MWI Components**

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