

**SHOW  
FLOOR PLAN  
PAGES 46-47**

# 2025 Construction Rollforming Show GUIDE

**OCTOBER 1-2, 2025**  
**Dayton Convention Center • Dayton, OH**

PRESENTED BY THE PUBLISHER OF ROLLFORMING MAGAZINE



# An All-Access Event

Your show badge is your ticket to the exhibit floor, panel and seminars.

## EXHIBIT HALL HOURS:

**Wednesday:** 10:30 a.m.-5:00 p.m.

**Thursday:** 10 a.m.-5:00 p.m.

## SESSIONS SCHEDULE:

**Wednesday:** 8:00 a.m.-11:00 a.m.

**Thursday:** 8:00 a.m.-11:00 a.m.

## INFORMATIONAL SESSIONS:

### WEDNESDAY, OCTOBER 1

TIME	TOPIC	SPEAKER	ROOM
8 AM	Signs It's Time To Replace Roll Tooling & Dies	Paul Williams and Brian Rodgers, <b>Formtek</b>	202
8 AM	Supply More, Win More	Randy Chaffee, <b>Source One Marketing</b>	204
9 AM	Choosing the Right Film	Johan Blok, <b>Global Film Source</b>	202
9 AM	Important Factors to Consider When Selecting Panel Rollforming Equipment	Thomas Schwarzer, <b>ASC Machine Tools</b>	204
10 AM	Standing Seam Roof Attachments	M.J. Wasley, <b>Ace Clamp</b>	202
10 AM	All Coil Is Not The Same	Irma Ferguson, <b>Steel Dynamics</b>	204

### THURSDAY, OCTOBER 2

TIME	TOPIC	SPEAKER	ROOM
8 AM	Preparing Panels for Shipping	Rob Bowlin, <b>Ameripak</b>	202
8 AM	Roll Former Power Options	Joel Leshner, <b>Stoll Metal Works</b>	204
9 AM	Construction Roll Forming Panel Discussion	Randy Chaffee (moderator); Ben Schmidt, <b>Bradbury Group</b> ; Conrad Farley, <b>United Steel Supply</b> ; Nick Orr, <b>Hershey's Metal Meister</b> ; Dave Higgins, <b>Higgins Steel</b>	202
10 AM	Felt Application Best Practices	Brett Clary, <b>Dripstop</b>	202
10 AM	Proficiency Through Automation	Jonathan Jackson, <b>Indiana Metal</b>	204

The location of these sessions are on the second floor in meeting rooms 202 & 204.

Don't wait until the last minute to arrive — seating is limited. Schedule and topics subject to change due to speaker availability.

# Welcome to the 2025 Construction Rollforming Show

**H**ello and Welcome to the 2025 Construction Rollforming Show. Dayton has welcomed us with open arms, and this should prove to be an excellent location for both the show and evening activities. Prepare for two days of education, commerce, food, and fun. We have put together an excellent group of speakers and exhibitors and have a full schedule to help you build your business during our biggest ever Construction Rollforming Show.

One of the most popular aspects of this event would be the informational sessions included in the price of your admission. They start each morning at 8 a.m. and back this year is the Construction Roll-Forming Show Forum, a panel discussion scheduled for Thursday at 9 a.m. Subject matter experts will address important industry topics and answer audience-submitted questions. Be sure to attend this session which will run until just before the show floor opens.

Next year, we will be hosting the show September 16-17 at the Gatlinburg Convention Center in Gatlinburg, Tennessee. I know you will miss us if you need to wait so long to see us again, so join us June 10-11 in York, Pennsylvania for the Post Frame

Builder Show. This event has already proven to be one of our most popular shows and we are making it even better in 2026 with the inclusion of our Rural Builder and Plain Builder segment.

While here, please take the time to thank our speakers, show sponsors and the staff that help it to all run smoothly. Without them this event could never have come together.

If you have suggestions or questions or want to exhibit at any of our shows, call me or drop me a line. I would love to hear from you.

See you on the show floor!

*Missy Beyer*  
*Shield Wall Media*  
*Director of Events*  
*PH: 715-350-6658 Fax: 715-227-8680*  
*missy@shieldwallmedia.com*

**A**t our last show (the Post Frame Builder Show) in Pennsylvania, I walked onto the floor during set up. An exhibitor asked about my flight. I replied I drove and it was about 15 hours. Without missing a beat he asked "what idea did you come up with?"

At this show you get to see two.

*Max Builds a Metal Roof* and the premier issue of *Plain Builder*.

*Max Builds a Metal Roof* is the first in a series of children's books designed to create positive emotional attachments between young children and the construction trades. We have a few hundred books at the show. They will retail for \$12.95 but are free here at the show. If you have sons, daughters or grandkids please get one. They are available at our booth and the booths of the books sponsors. Thank you to United Steel Supply, ASCO Machines and Ridgeline Safety Systems for making the

first book possible.

*Fall Plain Builder* is the premier issue of a new magazine. This is the only magazine we are aware of that is focused on the Plain Community's role in the construction industry. Written for and mostly by, members of this diverse community with an increasingly important role in all types of construction. Subscriptions to *Plain Builder* are complimentary with subscription cards in our booth. We are looking for article ideas and authors for the magazine.

The drive to Dayton is only 9 hours. Maybe that will be enough for one idea to introduce at the 2026 Post Frame Builder Show in York, PA.

*Gary Reichert*  
*Shield Wall Media*  
*Publisher*

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# Scan & Store

## Smartphone Apps Capture Contacts In One Simple Step

**T**rade shows are about the contacts you make for the products and services you need. If you don't walk away with that information, it makes following up after the event much more difficult.

It's standard practice for trade-show producers to include a QR code (a pixel grid that includes the badgeholder's business and contact information) on every registration badge. Exhibitors use code readers to scan visitors' badges so they can gauge how successful the show was.

To keep expenses down for exhibitors and simplify follow-ups with attendees, Shield Wall Media does not use a dedicated lead-scanning system. These systems are expensive and sometimes don't work. Since each exhibitor's and attendee's contact information is embedded in the QR codes on every badge, anyone who has a smartphone can save a connection: Our badge QR codes can be scanned with any smart device (iPhone or Android). Scanning with the camera on a smartphone will open the information as an Outlook or phone contact and can be saved directly onto your device. It's that simple.

If you anticipate scanning multiple contacts, or if you'd like to keep a list of your trade-show contacts separate from the rest of your smartphone contacts, there are many free apps in the Apple Store or Google Play that will suffice. While Wi-Fi or network access is necessary to download the apps, once installed, the apps don't need Wi-Fi to work.

QRbot is one example of an app that is both simple to scan and includes a history feature that will store the QR codes to access later. Other examples include QR & Barcode Scanner (Gamma Play) and QR & Barcode Reader (TeaCapps). All these apps capture the contact data and save it in the app history. What's more, many apps feature the ability to export contacts (history) as a .csv file that includes Company, Name, Phone, and Email. [Note: To prepare this article, these apps were all downloaded and tested on an Android smartphone.] Additionally, the aforementioned apps don't require you to sign up for anything or register an account.

It should be noted that the free versions of the apps did not access or download the physical address data from the QR codes.



*If you have questions about any of Shield Wall Media's trade shows, contact Missy Beyer, Director of Shows.*

(The full, paid versions should feature complete data capture, but this hasn't been tested.) Attendees who don't have smartphones can, of course keep track of important contacts by marking up the program (after all, complimentary pens are everywhere) and exchange business cards. The complete information for every exhibitor is included in this booklet beginning on page 10. Exhibitors will all receive a complete list of registered attendees after the show closes, so they will be able to reach out to attendees, too.

Business gets done after connections are made. We look forward to you tracking us down here at the Construction Rollforming Show, and at the Post-Frame Builder Show. We'll see you on the trade show floor! **CRS**



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# Learning Opportunities

Don't Miss the Construction Rollforming Industry Panel: Thursday, 9 a.m.

■ By Karen Knapstein

Welcome to the 2025 Construction Rollforming Show. Here's a rundown of seminars and speakers you'll find at this year's event:

## WEDNESDAY, OCTOBER 1

### 8:00 a.m.: Signs It's Time To Replace Roll Tooling & Dies • Room 202

*Paul Williams, Brian Rodgers of Formtek*

This presentation will explain—and show examples of—what happens when roll tooling, along with punching and cut-off dies, become worn. We will compare new versus worn tooling and demonstrate the resulting effects on part quality. Topics include inconsistent setups and unstable roll forming processes, as well as issues such as coining material (deforming features and holes), bow, sweep, twist, and material damage like slivers. We will discuss how long tooling can or should run, using examples of mill conditions, materials, and profiles to illustrate how these factors affect tooling life. The presentation will also cover ways to preserve tooling, including the use of coolant, selecting different tool materials and coatings, and recognizing high-wear areas. We will explore strategies for improving part quality through tooling care, determining whether to regrind, sharpen, or replace tooling, and ensuring proper machine alignment. Finally, we will review best practices for tooling maintenance to maximize efficiency and longevity.

### 8:00 a.m.: Supply More, Win More • Room 204

*Randy Chaffee, Source One Marketing*

We all know prospecting is critical. But



too often, we chase new business while overlooking the hidden potential in the customers we already have. Acquiring new accounts takes time, energy, and money. Expanding your share of wallet with existing customers costs far less and often delivers more. In this session, we'll dig into how to balance prospecting with maximizing the opportunities right in front of you. Join me at the Construction Rollforming Show for a conversation on turning share of wallet into stronger, more profitable sales.

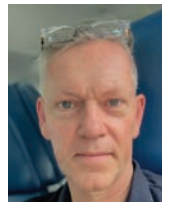


### 9:00 a.m.: Choosing the Right Protective Film • Room 202

*Johan Blok, Global Film Source*

Johan is the president of Global Film Source and has been involved with pro-

ductive films for over 12 years. He will educate attendees about protective film solutions for coated metal panels, including why it is a good idea to protect your high-tech coatings from scratches and other damage that could result in claims. However, companies have experienced various problems with their protective film applications, including having to clear up residue, the film not sticking to the surface or being almost impossible to remove. Unfortunately, there is no “one solution fits all” protective film product for the myriad of coatings that are out there, so selecting the right product to fit the application is critical to avoid these pitfalls. This presentation will go over how to select the right adhesive systems and film solutions for the various coating systems



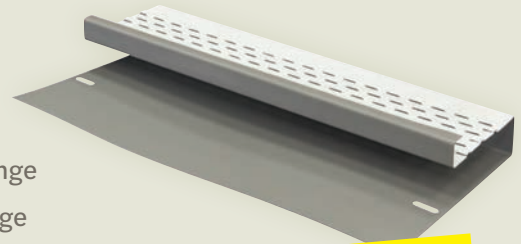
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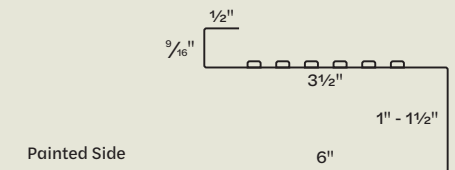


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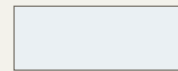
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that are out there.

## 9:00 a.m.: Important Factors to Consider When Selecting Panel Rollforming Equipment • Room 204

*Thomas Schwarzer, ASC Machine Tools*

Choosing the right panel rollforming line to meet both your current and future needs is a significant decision. Each configuration offers its own set of advantages and drawbacks, depending on your specific application and the existing setup in your facility.



In his seminar, Thomas will guide you through the key considerations and insights to help you make an informed decision and set your business up for long-term success.

Based in Spokane, Washington, ASC Machine Tools is one of the world's leading suppliers of roll-forming machinery and coil handling equipment.

## 10:00 a.m.: Standing Seam Roof Attachments • Room 202

*M.J. Wasley, AceClamp®*

M.J. Wasley, who is the Director of Inside Sales at AceClamp, will discuss different types of attachment types and applications for standing seam metal roofs. AceClamp is a market-leading manufacturer of roof-top snow retention and solar mounting systems. Our lab-tested mounting systems help save contractors time and money by offering fully assembled clamps and component groups, simplifying the installation process, and reducing overall labor costs.

## 10:00 a.m.: All Coil Is Not the Same • Room 204

*Irma Ferguson, Steel Dynamics*

Irma Ferguson will be presenting a seminar exploring the various aspects and qualities of coil steel. Synopsis: Was the coil you just purchased melted in an EAF or a BOF? Was it rolled in the United



States or overseas? Did you order the correct paint system for the job, and do you really understand the warranty terms? Irma Ferguson of Steel Dynamics will explain why these questions matter and how their answers demonstrate that not all coils are the same. Steel Dynamics is one of the largest domestic producers of flat roll steel, with a specialty in painted Galvalume® products.

Irma joined the Steel Dynamics team in 2003 and has held various sales roles with increasing responsibilities. After 12 years in Product Management, Irma was promoted to her current position as Account Manager in Sales, where she plays a pivotal role in our construction market team. Irma has been present in the transformation of value-added products at SDI over the past two decades, enabling her to provide valuable insights into the capabilities of the manufacturing process of these products.

## THURSDAY, OCTOBER 2

### 8:00 a.m.: Preparing Panels for Shipping • Room 202

*Rob Bowlin, Ameripak*

Rob Bowlin of Ameripak will be speaking about preparing metal trims and panels for shipping so they arrive at their destination in the same condition as when they come off the roll former, brake, or folder. Ameripak specializes in packaging solutions and materials from fully automatic equipment to simple manual wrappers and wrapping supplies.

### 8:00 a.m.: Roll Former Power Options • Room 204

*Joel Lescher, Stoll Metal Works*

Joel Lescher of Stoll Metal Works will speak about power options for roll forming equipment. Specifically, this seminar is being presented to address the needs of the Plain Communities. Stoll Metal Works offers low-tech trim brakes, coil upenders, flat stock tables, and more for the metal roofing business. Stoll can customize any of their machines to fit users' needs.

### 9:00 a.m.: Construction Rollforming Industry Panel • Room 202

This is an hour-long panel discussion that will focus on the construction rollforming industry. Experts in the industry will address Rollforming Magazine subscriber-submitted questions, as well as take questions from the audience. This popular show feature will again be held before the exhibitor floor opens so attendees do not have to choose between meeting exhibitors and participating in the panel discussion.

Once again moderated by **Randy Chaffee**, the experts on the panel include:

- Ben Schmidt, Bradbury Group
- Conrad Farley, United Steel Supply
- Nick Orr, Forge
- Dave Higgins, Higgins Steel.

With over 40 years in sales, **Randy Chaffee** is a trusted voice in the metal roofing, post-frame, and metal building industry. As owner of Source One Marketing, he helps build brands and relationships that last. He's the host of BuildingWins.LIVE and Let's Chat with Randy Chaffee, bringing energy, insight, and top guests to the conversation. A speaker, emcee, podcast pro, and all-around force multiplier, Randy blends old-school hustle with modern digital tools to stay ahead of the game.

**Ben Schmidt**, who has been with The Bradbury Company for 20 years, has served as industry sales manager for the metal building, trim, and decking industries since 2020. Ben leads a team to manage all facets of sales and customer relationships in the Metal Building, Decking and Trim Shop industries, as well as working directly with equipment Research and Development.



**Conrad Farley** is the National Sales Manager for United Steel Supply, which supplies light-gauge construction coil, 100% of the company's painted coil is from the United States. "I've been supporting this industry since I was 23 years old. 30 years growing up in the industry I've been so fortunate to have had opportunities to

learn coil coatings and technical side of this market to all things service and supply related to steel.” Conrad spent 22 years with Valspar Paint (Lilly Coil Coating), starting out working in the paint plant, then moving into Technical Service supporting paint lines, followed by working with end users across the country before starting with the Roll Former team. He joined United Steel Supply in 2017, focusing on value-added steel coil distribution, building partnerships and relationships built on quality and service to regional roll formers.



**Nick Orr** is the Director of Sales & Marketing at Forge Machines (formerly Hershey’s Metal Meister), where he works closely with contractors, manufacturers, and suppliers in the construction metal forming industry. Drawing on his daily interactions across the market, Nick brings valuable insight into both the technical demands of modern folding machinery and the broader trends shaping the industry. His perspective reflects the real-world challenges and opportunities builders face, making him a strong advocate for practical, customer-focused solutions that help advance efficiency and innovation in metal forming.



**Dave Higgins** convinced his father to go into the roll forming business back in 1991 ... back before regional roll forming was a “thing.” Dave, who owns Higgins Steel Roofing, was among the first to identify two important trends in the Midwest: post-frame construction and regional roll forming. Continuing to innovate, Dave’s company now has two Ohio locations. And he’s game to discuss his insights and experience with audience members during the Construction Rollforming Industry Panel.

**10:00 a.m.: Moisture Mitigation and Felt Application Best Practices • Room 202**  
*Brett Clary, Dripstop*

For nearly 30 years, Dripstop™ has served as a reliable solution to the widespread problem of condensation on uninsulated metal roofs. Condensation occurs when warm, moist air comes into contact with cooler metal surfaces, leading to the formation of water droplets. Over time, this moisture can cause significant damage.

Specifically designed for use in post-frame and agricultural buildings, steel structures, self-storage units, open-walled buildings, and car and truck ports, Dripstop provides an effective, worry-free method of managing condensation without the need for traditional insulation systems.

This session will explore the broader issue of condensation control, educating attendees on the science behind moisture formation and the various techniques and materials available to combat it. Participants will gain insight into traditional insulation methods, vapor barriers, ventilation strategies, and how they compare with Dripstop’s integrated solution. The goal is to empower attendees with a solid understanding of condensation-related challenges and the available solutions. By the end, participants will recognize that controlling condensation in uninsulated metal roofing systems is not only critical for building longevity but also surprisingly simple with the right tools.

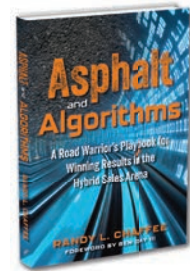
**10:00 a.m.: Proficiency Through Automation • Room 204**

*Jonathan Jackson, Indiana Metal*

Jonathan Jackson of Indiana Metal will be speaking about how automation is currently, and will continue, to shape the future of roll forming. Through automation, robotics, and AI, Jonathan will discuss how roll formers can transform their operations to do more—with less. As the co-owner and driving force behind Indiana Metal, a company redefining what it means to be a supplier in the metal roofing industry. He began his



career hands-on, installing roofs, before recognizing a larger mission: to simplify the metal roofing process and make it as approachable as shingles. With a focus on education, innovation, and contractor empowerment, Jonathan has grown Indiana Metal into more than just a supply house—it’s a strategic partner for builders across the Midwest. Through cutting-edge technology and a relentless commitment to customer success, he continues to raise the bar for what contractors can expect from their suppliers.



## BOOK SIGNING

Just a few weeks ago, Randy Chaffee released a new book: *Asphalt and Algorithms: A Road Warrior’s Playbook for Winning Results in the Hybrid Sales Arena*. Randy shares how he successfully evolved from a traditional “road warrior” sales guy into a modern hybrid sales leader—blending the best of old-school relationship building with today’s digital tools. There are two autograph sessions scheduled during the show: 2-3 p.m. Wednesday and 11 a.m.-noon on Thursday. They will be held in the Shield Wall Media booth.

## CONCLUSION

We hope you find this year’s seminars of value; the speakers, presenters, and exhibitors are here to help you build and grow your business. Your show badge grants you full access to everything the show has to offer. Ask questions, connect with industry leaders, and walk away with the practical strategies and supplier contacts you need for your business to succeed. And, as always, we welcome your feedback ... what would you like to see at next year’s event?

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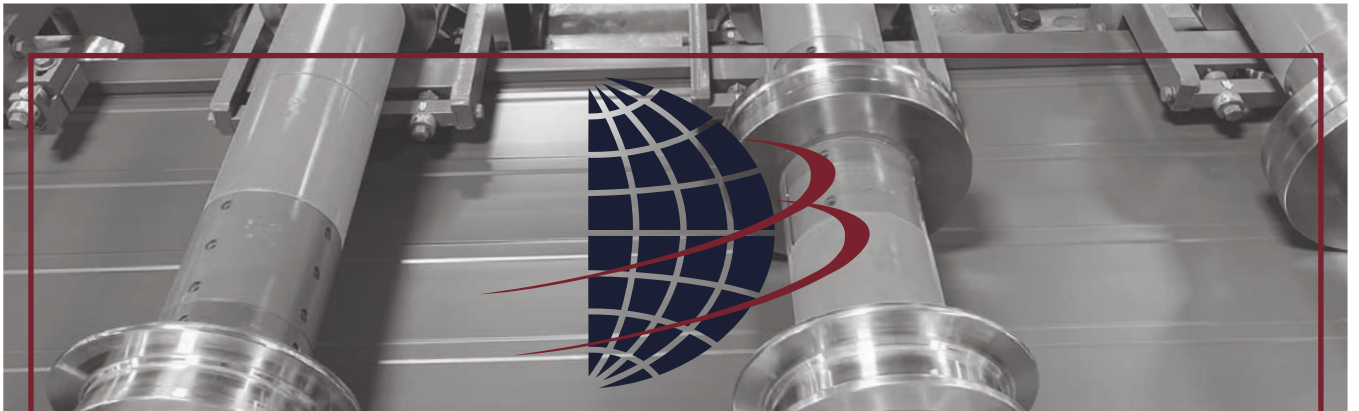
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**Booth #108**

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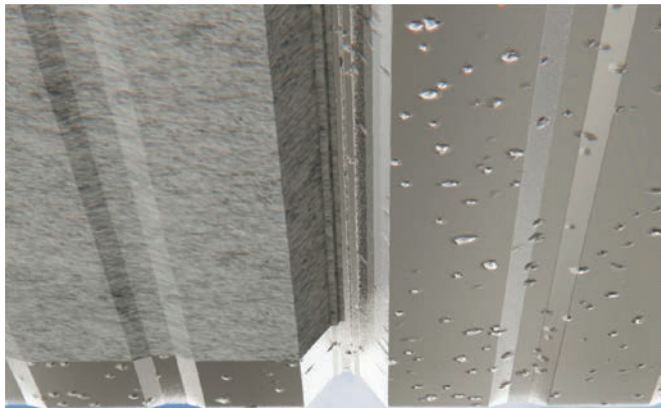
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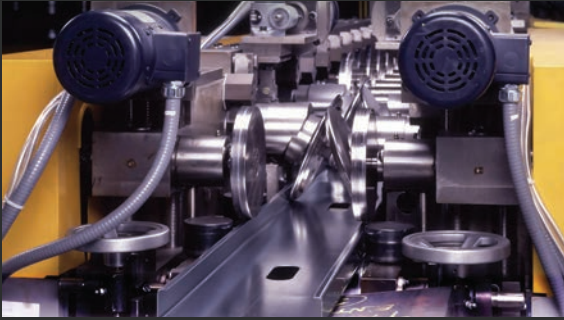
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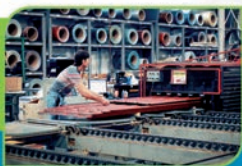
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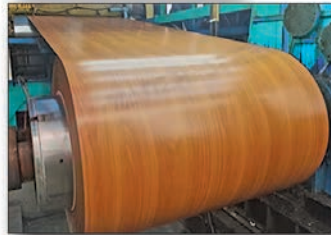


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# Coil Reference Guide

Courtesy of Mike Weis, VP of Sales, Carlisle Architectural Metals

## Coils With A 16-Inch Inner Diameter

24 gauge x 24-inch width

Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	240	245	123
1	480	490	245
1½	624	637	319
2	816	833	417
2½	960	980	490
3	1104	1128	564
3½	1296	1324	662
4	1488	1520	760
4½	1680	1716	858
5	1920	1961	980
5½	2160	2206	1103
6	2400	2451	1226

## Coils With A 16-Inch Inner Diameter

24 gauge x 22-inch width

Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	220	225	123
1	440	449	245
1½	572	584	319
2	748	764	418
2½	880	899	491
3	1012	1034	565
3½	1188	1213	663
4	1364	1393	761
4½	1540	1573	860
5	1760	1798	983
5½	1980	2022	1105
6	2200	2247	1228

## Coils With A 16-Inch Inner Diameter

24 gauge x 20-inch width

Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	200	204	122
1	400	409	245
1½	520	531	318
2	680	695	416
2½	800	817	489
3	920	940	563
3½	1080	1103	661
4	1240	1266	758
4½	1400	1430	856
5	1600	1634	978
5½	1800	1838	1101
6	2000	2043	1223

## Coils With A 16-Inch Inner Diameter

24 gauge x 16-inch width

Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	160	163	122
1	320	327	246
1½	416	425	320
2	544	556	418
2½	640	654	492
3	736	752	565
3½	864	882	663
4	992	1013	762
4½	1120	1144	860
5	1280	1307	983
5½	1440	1471	1106
6	1600	1634	1229

# Coil Reference Guide

Courtesy of Mike Weis, VP of Sales, Carlisle Architectural Metals

Coils With A 16-Inch Inner Diameter 26 gauge x 24-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	240	306	153
1	384	492	246
1½	480	614	307
2	624	798	399
2½	960	1228	614
3	1104	1412	706
3½	1296	1658	829
4	1488	1904	952
4½	1680	2148	1074
5	1920	2456	1228
5½	2160	2762	1381
6	2400	3070	1535

Coils With A 20-Inch Inner Diameter 24 gauge x 24-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	240	246	123
1	480	490	245
1½	720	734	368
2	960	980	490
2½	1200	1226	613
3	1440	1470	735
3½	1680	1716	858
4	1920	1960	980
4½	2160	2206	1103
5	2400	2452	1226
5½	2640	2696	1348
6	2880	2942	1471

Coils With A 20-Inch Inner Diameter 24 gauge x 22-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	220	225	123
1	440	449	245
1½	660	674	368
2	880	899	491
2½	1100	1123	614
3	1320	1348	737
3½	1540	1573	860
4	1760	1798	983
4½	1980	2022	1105
5	2200	2247	1228
5½	2420	2472	1351
6	2640	2696	1473

Coils With A 20-Inch Inner Diameter 24 gauge x 20-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	200	204	122
1	400	409	245
1½	600	613	359
2	800	817	489
2½	1000	1021	611
3	1200	1226	734
3½	1400	1430	856
4	1600	1634	978
4½	1800	1838	1101
5	2000	2043	1223
5½	2200	2247	1346
6	2400	2451	1468

# Coil Reference Guide

Courtesy of Mike Weis, VP of Sales, Carlisle Architectural Metals

Coils With A 20-Inch Inner Diameter 24 gauge x 16-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	160	163	123
1	320	327	245
1½	480	490	368
2	640	654	492
2½	800	817	614
3	960	980	737
3½	1120	1144	860
4	1280	1307	983
4½	1440	1471	1106
5	1600	1634	1229
5½	1760	1798	1352
6	1920	1961	1474

Coils With A 20-Inch Inner Diameter 26 gauge x 24-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	240	306	153
1	480	614	307
1½	720	922	461
2	960	1228	614
2½	1200	1536	768
3	1440	1842	921
3½	1680	2150	1075
4	1920	2456	1228
4½	2160	2764	1382
5	2400	3070	1535
5½	2640	3377	1689
6	2880	3684	1842

Coils With A 20-Inch Inner Diameter 26 gauge x 41.562-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	416	532	154
1	831	1063	307
1½	1247	1595	461
2	1662	2126	614
2½	2078	2658	768
3	2494	3190	922
3½	2909	3721	1070
4	3325	4253	1229
4½	3741	4785	1383
5	4156	5316	1536
5½	4572	5848	1690
6	4987	6379	1844

Coils With A 20-Inch Inner Diameter 29 gauge x 40.875-inch width			
Thickness of Material (inch)	Theoretical Weight (lbs)	Theoretical Square Footage	Theoretical Lineal Footage
½	409	668	196
1	818	1336	392
1½	1226	2004	588
2	1635	2672	784
2½	2044	3339	979
3	2453	4007	1175
3½	2861	4675	1371
4	3270	5343	1567
4½	3679	6011	1762
5	4088	6679	1959
5½	4496	7347	2155
6	4905	8015	2350

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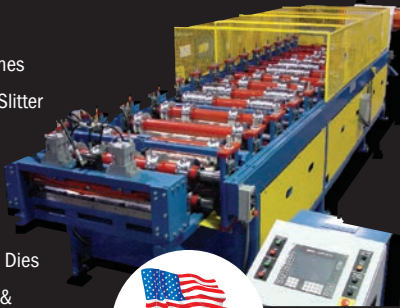
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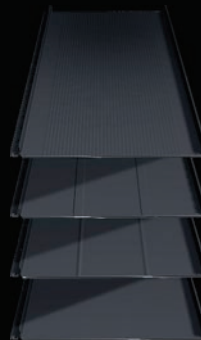
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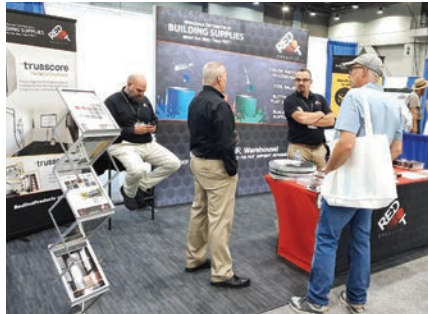
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Cue Tech Machines  
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Direct Metals  
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EERA Roofing Tools  
Forge (Hershey's Metal Meister)  
Formtek  
Formwright  
Global Film Source  
Graber Post Buildings

Grandura Distribution LLC  
Hixwood  
Jutland and CellTech by Pine Hill  
Levi's Building Components  
Liberty Painted Products  
Marion Manufacturing Inc  
Metal Exteriors  
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Metalforming LLC  
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Company Name	Booth #	Company Name	Booth #	Company Name	Booth #
AceClamp.....	200	Dripstop™.....	202	Pine Hill Trailers.....	105
Acu-Form.....	207	Dutch Tech Inc.....	112	Plyco.....	101
AkzoNobel.....	313	Dyna-Cut Shears.....	714	Premiere Building Products.....	514
Alert Software.....	412	EEERA Roofing Tools.....	104	Profilikeskus Oy.....	415
Amerilux International/AmeriLux Logistics.....	506	Forge (Hershey's Metal Meister).....	521	Progressive Metals.....	518
Ameripak of Kentucky.....	211	Formtek.....	310	Red Dot Products, LLC.....	312
AMS Controls.....	306	Formwright.....	601	Ridgeline Safety System.....	110
ASC Machine Tools Inc.....	617	Global Film Source.....	615	Sherwin-Williams Coil Coatings.....	501
ASCO USA Inc.....	317	Graber Post Buildings.....	308	Simco of Southern Indiana.....	427
Balcon Innovations (rFOIL).....	113	Grandura Distribution LLC.....	116	Skymarc LLC.....	709
Beck Automation.....	315	Hixwood.....	600	SmartBuild Systems.....	414
Bradbury Group.....	213	Jutland and CellTech by Pine Hill.....	106	Snap Z.....	606
Buckeye Metal Sales.....	314	Levi's Building Components.....	309	Sommer USA.....	421
Cangzhou Thomas Machinery Manufacturing Co. Ltd.....	413	Liberty Painted Products.....	208	ST Fastening Systems.....	507
Capital Forest Products.....	108	Marion Manufacturing Inc.....	425	Star 1 Products.....	715
CoilSpot.....	121	Metal Exteriors.....	212	Stoll Metal Works.....	109
Crowntour.....	609	Metal Rollforming Systems.....	201	Strong Wall Columns.....	417
Cue Tech Machines.....	703	Metaforming LLC.....	407	SWI Machinery.....	301
D.A. Hochstetler & Sons.....	513	MWI Components.....	411	United Steel Supply.....	401
Designer Metals.....	510	NC Automation.....	117	Van Mark Products Inc.....	524
Direct Metals.....	701	Northern Building Components.....	214		
		Paragon.....	120		

*Exhibitors and/or booth locations are also subject to change due to unforeseen circumstances.*

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Emergency Exit

Rest Stop  
Retreat

120  
Paragon  
Computing

121  
Coil Spot/  
Wildcat  
Speedlap

317  
ASCO

427  
Simco of  
Southern  
Indiana  
425  
Marion  
Mfg.

521  
Forge

721  
Shield  
Wall  
Media  
719  
Steel  
Kings  
Podcast  
715  
Star 1  
Products

116  
Grandura  
Dist.

112 Dutch  
Tech  
Industries

110  
Rigeline  
Safety  
Systems

108  
Capital  
Forest  
Products

106  
Pine Hill

104 EERA  
Roofing  
Tools

Emergency Exit

117 NC  
Automation

214  
Northern  
Building  
Compo.

113 Baccan  
Innovations  
(Foil)

109  
Stoll  
Metal  
Works

208  
Liberty  
Painted  
Products

105  
Pine Hill  
Trailers

202  
DripStop

101  
Plyco  
Corp

200  
Ace  
Clamp

421  
Sommer  
USA

417  
Strong  
Wall  
Columns

415  
Profiletek  
Co

413  
Thomas  
Machinery  
Mfg.

411  
MMWI

510  
Designer  
Metals

407  
Metalforming  
USA

506  
Amerlux

518  
Progressive  
Metal

514  
Premier Building  
Products

617 ASC Machine

615  
Global  
Film  
Source

714 Dyna Cut  
Shears

507 ST  
Fastening  
Systems

606  
Snap Z

501  
Sherwin  
Williams

600  
Hixwood

401  
United Steel  
Supply

315  
Beck  
Automation

313  
Akzo  
Nobel

314  
Buckeye  
Metal  
Sales

414  
Smart Build  
LLC

412  
Alert  
Software

309 Levi's

213  
Bradbury  
Group

312  
Red  
Dot  
Products

211  
Ameripak  
Inc. of  
Kentucky

310  
Formtek

308  
Grabber  
Post  
Buildings

306  
AIMS  
Controls

207  
AcuForm

201  
MRS

301  
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